



BISON VITROLITE Sintering Schedule

<i>Temp in C</i>	<i>Per Hour Ramp</i>	<i>Hold</i>
20-230	60C	6 hours
230-650	100C	1 hour
230-900* or 230-990** or 230-1060***	270C	10 minutes
Cool down	At natural speed	

The peak firing temperature of Bison Vitrolite determines the density, shrinkage, and surface finish texture.

*900C = 5% shrinkage, matte finish

**990C = 12% shrinkage, semi-gloss

***1060C = 14% shrinkage, gloss finish, fully dense